



All-in-one components for household appliances

Everything—Everywhere

In a nutshell

OKE at a glance. But there's much more behind these facts: comprehensive expertise, diverse skills, and a wide range of services!



10
countries worldwide



**high equity ratio
and financial stability**



metal stamping



**hybrid components and
assemblies combining
various materials and
manufacturing technologies**

200

injection molding machines



**in-house laser technology and
automation of manufacturing
and assembly processes**

185

extrusion lines



**More than just a product:
Value engineering, consulting, and service!**

We are where you are.

As an international partner, we provide our customers worldwide with access to all our technologies. Our production facilities are primarily managed from Germany, enabling us to implement highly complex multi-site projects with a holistic end-to-end approach.



WE ARE ONE.

@ info@oke-group.com

o oke_group

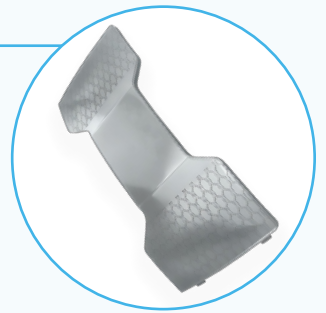
in oke-group-gmbh

Spot-on with OKE

One-stop shop: fewer suppliers for efficient processes and technically sophisticated products with OKE as your partner! We offer a wide range of plastic forming processes, automation solutions, and services—all at a high technological level.

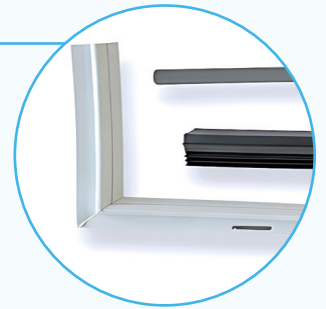
Injection Molding

Using injection molding technology, we produce 1K, 2K, and 3K components with part weights ranging from 1 gram to 10 kilograms, including multi-component assemblies. We also welcome inquiries regarding In-Mold Decoration (IMD) and In-Mold Labeling (IML).



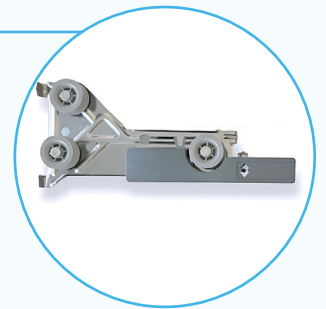
Extrusion

We manufacture seals, cable guides, corrugated tubes, and complex multi-material combinations, including textiles and films, in an inline production process. Permanent markings are applied using laser technology, while laser welding and mirror welding are used for the precise joining of mitered seals.



Metal Stamping

We offer metal stamping services for a wide range of materials, such as steel, stainless steel, aluminum, and copper, using stamping machines with capacities of up to 250 tons. In addition, we specialize in the stamping and embossing of stainless steel plates for decorative purposes, producing high-quality surfaces and patterns that combine functionality with an attractive appearance.





We develop comprehensive manufacturing concepts for assemblies across the entire value chain.

Assemblies

Our special-purpose machinery division develops and manufactures semi- and fully automated assembly lines, ranging from simple to highly complex assemblies with integrated inline functional testing. Our production concepts are based on a holistic view of the product, ensuring optimized manufacturing processes and reliable product performance.



3D Printing

Ideal for prototypes, custom-made parts, and small production runs, our 3D printing technology also enables the production of large-format components and the integration of functional elements into injection-molded parts. This high level of flexibility accelerates product development, shortens lead times, and allows us to deliver production-ready parts for demanding functional and field testing.



Digital Printing

Digital printing offers exceptional flexibility with regard to substrate materials, color gradients, and the reproduction of intricate details. Modern UV-curing inks provide excellent color brilliance and outstanding resistance to abrasion, moisture, and weathering. By eliminating the need for screens, printing plates, frames, or clichés, the process significantly reduces setup times and tooling costs.



Sounds interesting? It is!
Let's get in touch.
oke-group.com

